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松川珠冠海外事业部
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全伺服智能包装系统推广方案

Promotional Programs For Automatic Distribution Assortment Packaging System



Soontrue 松川®
自在为先



佛山松川珠冠智能装备有限公司

FOSHAN SOONTRUE ZHUGUAN INTELLIGENT EQUIPMENT CO., LTD.

公司组织 Company organization

松川包装机械是聚焦于包装设备自动化与智慧工厂创新研发的企业。1993年创立于广东佛山，是中国率先自主研发制造包装机械、食品机械的企业。创造了第一代塑料薄膜包装机，自1998年开始，松川在国内包装机领域的细分市场占有率已位居行业前列，是中国包装自动化行业的标杆品牌。

松川依托不同地域优势，细分行业，涵盖设计、研发、制造、销售环节，形成全产业链体系。已拥有上海、佛山、成都三大基地。在日本成立松川技研株式会社，基地总面积达250亩。在国内设有30多家直营服务网点，百余家品牌代理商，在东南亚、欧洲、美洲地区均设立了代理机构。

松川呈现“产品多元化，服务全方位”的强大产业优势，产品覆盖多领域。同时在后端装箱、智能机械手等基础设备研发领域领先行业。

智慧创造自在生活，松川致力于携手客户和合作伙伴共建开放包容的生态圈，目前为2万余家企业提供一体化包装系统及解决方案，其中上市企业数百家。

Enterprises Introduction: Soontrue Packaging Machinery is a group devoted on packaging equipment automation and intelligent factory innovation R&D. Founded in 1993 in Foshan, Guangdong Province, is the first one to do self-developed packaging machinery, food machinery in China, creating the first generation of plastic film packaging machine. Since 1998, Soontrue has become to be the leader for the market share in the segmenting industry and the bench-marking brand for China's packaging automation industry.

Relying on geographical advantages, segment industries, Soontrue, covering design, research and development, manufacturing, and sales, forming a whole industrial chain system. We have three manufacturing bases, located in Shanghai, Foshan, and Chengdu. In Japan, we built Soontrue Technology Research Co., Ltd, with a total area of 166000 square meter for them. We have more than 30 direct sales service offices in China, more than 100 brand agents. We have established agency in Southeast Asia, Europe, and the Americas.

Our products covers various fields: Soontrue presents a strong industrial advantage of "diversified products & comprehensive services", with products coverage in various fields. Meantime, we lead the industry in the research and development of basic equipment such as back-end packaging and intelligent manipulators.

Wisdom creates free life, Songchuan is committed to working with customers and partners to build an open and inclusive ecosystem, and currently provides integrated packaging systems and solutions for more than 20,000 enterprises, including hundreds of listed enterprises.

Soontrue 松川®
自在为先

松川三大基地 Soontrue three bases

上海基地 Shanghai base

主要行业：生活用纸&卫生用品、盐业&化工、休闲食品、医药保健品、农副产品、智能机械手。

Main industries: Household paper & sanitary products, Salt & Chemical Industry, snack food, medical and health products, agricultural and sideline products, intelligent manipulator.

成都基地 Chengdu base

致力于速冻食品的生产与包装设备的研发与制造。涵盖饺子、馄饨、烧麦、汤圆、包子、云吞、月饼等。

Committed to frozen food production and packaging equipment research and development and manufacturing. Covering dumplings, wontons, siu mai, dumplings, steamed buns, wonton, moon cakes and so on.

佛山基地 Foshan base

主要行业：烘焙食品、医药保健品、水产品、速冻食品、五金日用品、后端装箱系统等。

Main industries: baked goods, medical and health products, aquatic products, frozen food, hardware daily necessities, back-end packing system, etc.



01/02

上海基地 Shanghai base





佛山基地 Foshan base





成都基地 Chengdu base





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Material processing and packaging production line



部门简介 Department profile

全面的研发制造能力，全面的服务跟进能力，以实现客户价值为核心的自动化生产线和全方位服务。
Comprehensive R & D and manufacturing capabilities, comprehensive service follow-up capabilities, to achieve customer value as the core of the automated production line and a full range of services.



SZ-100
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

智能化程序 便捷性操作 高速高精 | Intelligent program Easy operation High precision and high speed



适用物料 APPLCAITION

适用于烘焙食品（月饼、面包、饼干等）、医疗器械、糖果、药品、日用品、五金零件、纸盒或托盘等各类固态有规则物体的包装。

It is suitable for baking food (moon cake, bread, biscuit, etc.), medical equipment, candy, medicine, daily necessities, hardware parts, paper box or tray and other solid and regular packing.

三伺服智能枕式包装机 SZ-100
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-100（单刀/Single jaw）	SZ-100（双刀/Double jaws）	SZ-100（三刀/Triple jaws）
包装规格长 Package length	120~300 mm	60~200 mm	45~100 mm
包装规格宽 Package width	35~80 mm	35~80 mm	35~70 mm
包装规格高 Package height	5~35 mm	5~35 mm	5~30 mm
包装速度 Packing speed	30~150 bags/min	30~250 bags/min	30~450 bags/min
包装膜宽 Film size	90~220 mm	90~220 mm	90~220 mm
包装膜类型 Packaging film type	PP、PVC、PS、EVA、PET、PVDC+PVC、OPP+复合(RECOMBINATION)CPP ETC		
电源类型 Type of power supply	220V 50HZ	220V 50HZ	220V 50HZ
总功率 General power	3.1 Kw	3.8 Kw	4.5 Kw
整机重量 Weight	360 Kg	360 Kg	360 Kg
机身尺寸（含尾架）Dimension	4000×930×1370 mm		

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制；
  The whole machine is controlled by three servos;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A variety of product parameters and formulas can be stored, which can be downloaded and used without repeated settings;
- 自动调整袋长，不需人工设置；
  Automatic adjustment of bag length without manual setting;
- 精度更高，封切位置准确；
  Higher precision and accurate sealing and cutting position;
- 停机位置，打印位置可任意设置；
  Stop position and print position can be set arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient and intuitive debugging and low after-sales maintenance cost;
- 包装范围扩宽，适应多种产品规格；
  The packaging range is expanded to adapt to a variety of product specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In line with the structure of human engineering mechanics, can be convenient to quickly clean up, maintenance, overhaul of the machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce the labor intensity of the operator, effectively improve production efficiency.

SZ-180
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

高精高速 便捷稳定 | Higher Precision and Speed EasyOperation and Stable Use



适用物料 APPLCAITION

适用于烘焙食品（月饼、面包、饼干等）、医疗器械、糖果、药品、日用品、五金零件、纸盒或托盘等各类固态有规则物体的包装。

It Is Suitable For Baking Food(Moon Cake, Bread, Biscuit, Etc), Medical Equipment, Candy, Medicine, Daily Necessities, Hardware Parts, Paper Box or Tray And Other Solid And Regular Packing.

三伺服智能枕式包装机 SZ-180
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	132（单刀/Single jaw）	132（双刀/Double jaws）	90（三刀/Triple jaws）
包装规格长Package Length	120–500 mm	60–300 mm	45–100 mm
包装规格宽Package Width	35–160 mm	35–160 mm	35–60 mm
包装规格高Package Height	5–60 mm	5–60 mm	5–30 mm
包装速度Packing Speed	30–120 bags/min	30–250 bags/min	30–450 bags/min
包装膜宽Film Size	90–400 mm		
包装膜类型Packaging Film Type	PP、PVC、PS、EVA、PET、PVDC+PVC ETC		
电源类型Type of Power Supply	220V 50HZ		
总功率General Power	3.8 Kw	5.3 Kw	4.6 Kw
整机重量Weight Of Machine	400 Kg		
机身尺寸Dimension	4000×930×1370 mm		

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制；
  The whole machine is controlled by three servos;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A variety of product parameters and formulas can be stored, which can be downloaded and used without repeated settings;
- 自动调整袋长，不需人工设置；
  Automatic adjustment of bag length without manual setting;
- 精度更高，封切位置准确；
  Higher precision and accurate sealing and cutting position;
- 停机位置，打印位置可任意设置；
  Stop position and print position can be set arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient and intuitive debugging and low after-sales maintenance cost;
- 包装范围扩宽，适应多种产品规格；
  The packaging range is expanded to adapt to a variety of product specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In line with the structure of human engineering mechanics, can be convenient to quickly clean up, maintenance, overhaul of the machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce the labor intensity of the operator, effectively improve production efficiency.

SZ-180L
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

高精高速 结构简单 | Higher Precision and Speed Simple structure

最高包装速度
MAX Production Capacity
150Bags/min



适用物料 APPLCAITION

适用于大规格大重量月饼、面饼等烘焙食品，或更大尺寸产品的包装。

It is suitable for packing large size and weight baked goods such as moon cakes and cakes, or larger size products.

三伺服智能枕式包装机 SZ-180L
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-180L（单刀/Single jaw）
包装规格长 Package length	120-500 mm
包装规格宽 Package width	35-200 mm
包装规格高 Package height	5-65 mm
包装速度 Packing speed	30-150 bags/min
包装膜宽 Film size	90-400 mm
包装膜类型 Packaging film type	PP、PVC、EVA、PET、PVDC+PVC、OPP+复合(RECOMBINATION)CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	4.5 Kw
整机重量 Weight	450 Kg
机身尺寸（含尾架）Dimension	4200×930×1370 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制
  The machine is controlled by three servos;
- 中封带下输送，可通过更重（≥300g）物料；毛扫可使包膜更平整且达到排气需求；刀座可通过更大尺寸物料；
  Conveying under the middle sealing belt, can pass more heavy (≥300g) materials;The sweeping can make the envel;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  7-inch touch screen display, easy to operate, clear working state;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulations, do not need to set repeatedly, download can be used;
- 自动调整袋长，不需人工设置；
  Automatically adjust the bag length, without manual setting;
- 精度更高，封切位置准确；
  Higher precision, sealing and cutting position is accurate;
- 停机位置，打印位置可任意设置；
  The stop position and printing position can be set arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost;
- 包装范围扩宽，适应多种产品规格；
  The packaging range is expanded to adapt to a variety of product specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In line with the structure of human engineering mechanics, can be convenient to quickly cleaning, maintenance, overhaul of the machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce the labor intensity of the operator, effectively improve production efficiency.

SZ-3000
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 应用场景广泛 | Down Firm Feeding Widerange of application

最高包装速度
MAX Production Capacity
250Bags/min



适用物料 APPLCAITION

适用于包装各类不规则物品、粘性物品及固态物体。1、食品类：挂面、蛋卷、香肠、鱿鱼、面包、月饼、果脯、软糖等；2、化工类：香皂、胶带等；3、电器开关：插线板、开关等；4、其他类：风油精、袖珍记事本、盒装钢笔、药品等。

It is suitable for packing all kinds of irregular articles, sticky articles and solid objects.
1、Food: noodles, egg rolls, sausages, squid, bread, moon cakes, preserved fruit, soft candy, etc.
2、chemical categories: soap, tape, etc.;
3、electrical switch: plug board, switch, etc.;
4、 Other categories: wind oil essence, pocket notepad, boxed pen, medicine, etc.

三伺服智能枕式包装机 SZ-3000
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-3000(单刀/Single jaw)	SZ-3000(双刀/Double jaws)
包装规格长 Package length	120–500 mm	60–350 mm
包装规格宽 Package width	35–160 mm	35–160 mm
包装规格高 Package height	5–60 mm	5–60 mm
包装速度 Packing speed	30–120 bags/min	30–250 bags/min
包装膜宽 Film size	90–400 mm	90–400 mm
包装膜类型 Packaging film type	PP、PVC、PS、EVA、PET、PVDC+PVC、OPP+复合(RECOMBINATION)CPP ETC	
电源类型 Type of power supply	220V 50HZ	220V 50HZ
总功率 General power	3.1 Kw	3.8 Kw
整机重量 Weight	350 Kg	350 Kg
机身尺寸（含尾架）Dimension	4100×770×1100 mm	

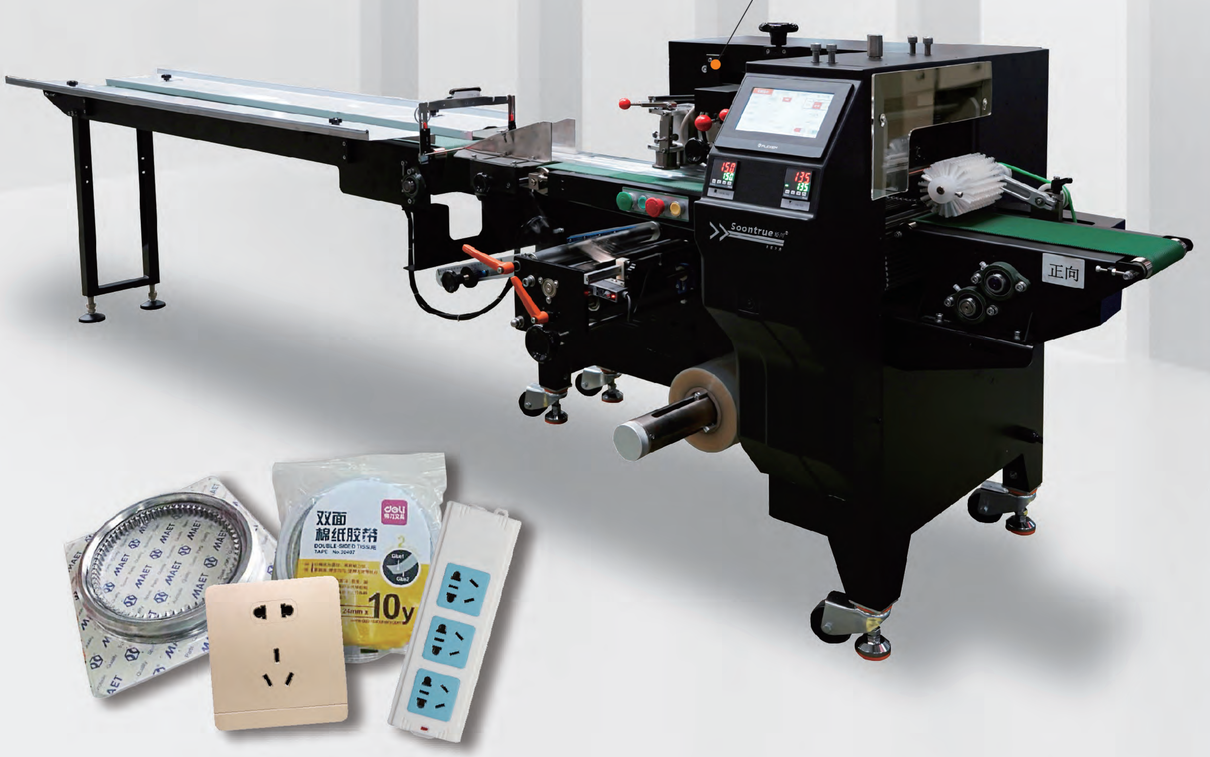
性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制；
  The whole machine is controlled by three servos;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A variety of product parameters and formulas can be stored, which can be downloaded and used without repeated settings;
- 自动调整袋长，不需人工设置；
  Automatic adjustment of bag length without manual setting;
- 精度更高，封切位置准确；
  Higher precision and accurate sealing and cutting position;
- 停机位置，打印位置可任意设置；
  Stop position and print position can be set arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient and intuitive debugging and low after-sales maintenance cost;
- 包装范围扩宽，适应多种产品规格；
  The packaging range is expanded to adapt to a variety of product specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In line with the structure of human engineering mechanics, can be convenient to quickly clean up, maintenance, overhaul of the machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce the labor intensity of the operator, effectively improve production efficiency.

SZ-350
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 应用场景广泛 | Down Firm Feeding/Wide range of application

最高包装速度
MAX Production Capacity
120Bags/min



适用物料 APPLCAITION

适用于包各种不规则物品及固态物体。针对五金、电器、开关、小商品、日化、化工等行业。

It Is Suitable For Packing Irregular Articles And Solid Objects. For Hardware、Electrical Applications、Switches、Small Commodities、Daily Necessities、Chemical And Other Industries.

三伺服智能枕式包装机 SZ-350
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ350
包装规格长Package Length	100–500 mm
包装规格宽Package Width	35–140 mm
包装规格高Package Height	5–60 mm
包装速度Packing Speed	30–120 Bags/min
包装膜宽Film Size	90–350 mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	2.8 KW
整机重量Weight Of Machine	260 Kg
机身尺寸Dimension	3550 × 880 × 1100 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制；
  The Whole Machine Is Controlled By 3 Servos;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display, Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored, Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure, Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 包装范围扩宽，适用多种产品规格；
  The Packaging Range Is Expanded To Adapt To A Variety Of Product Specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In Line With The Structure Of Human Engineering Mechanics, Can Be Convenient To Quickly Clean Up, Maintenance, Overhaul Of The Machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator, Effectively Improve Production Efficiency.

SZ-450
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 应用场景广泛 | Down Firm Feeding/Wide range of application

最高包装速度
MAX Production Capacity
100Bags/min



适用物料 APPLCAITION

适用于包各种不规则物品及固态物体。针对五金、电器、开关、小商品、日化、化工等行业。

It Is Suitable For Packing Irregular Articles And Solid Objects. For Hardware、Electrical Applications、Switches、Small Commodities、Daily Necessities、Chemical And Other Industries.

三伺服智能枕式包装机 SZ-450
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ-450
包装规格长Package Length	100-500 mm
包装规格宽Package Width	35-200 mm
包装规格高Package Height	5-60 mm
包装速度Packing Speed	30-100 Bags/min
包装膜宽Film Size	90-450mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	4.1 Kw
整机重量Weight Of Machine	260 Kg
机身尺寸Dimension	3640×960×1100 mm

性能特点 PERFORMANCE CHARACTERISTICS

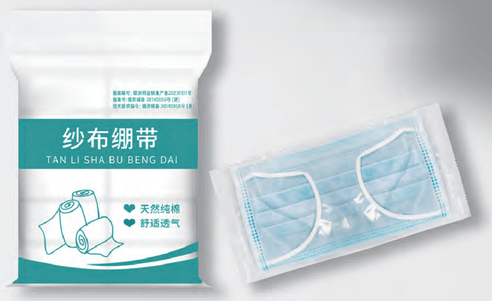
- 整机由三个伺服控制；
  The Whole Machine Is Controlled By 3 Servos;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display, Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored, Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure, Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 包装范围扩宽，适用多种产品规格；
  The Packaging Range Is Expanded To Adapt To A Variety Of Product Specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In Line With The Structure Of Human Engineering Mechanics, Can Be Convenient To Quickly Clean Up, Maintenance, Overhaul Of The Machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator, Effectively Improve Production Efficiency.

SZ-1000K
三伺服智能枕式包装机
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 应用场景广泛 | Down Firm Feeding/Wide range of application

最高包装速度
MAX Production Capacity
160Bags/min





适用物料 APPLCAITION

适用于包各种不规则物品及固态物体。针对五金、电器、开关、小商品、日化、化工等行业。

It Is Suitable For Packing Irregular Articles And Solid Objects.For Hardware、Electrical Applications、Switches、Small Commodities、Daily Necessities、Chemical And Other Industries.

三伺服智能枕式包装机 SZ-1000K
3 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ-1000K
包装规格长Package Length	100-500 mm
包装规格宽Package Width	35-140 mm
包装规格高Package Height	5-60 mm
包装速度Packing Speed	30-160 Bags/min
包装膜宽Film Size	90-400mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	3.1 Kw
整机重量Weight Of Machine	350 Kg
机身尺寸Dimension	4200×950×1090 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由三个伺服控制；
  The Whole Machine Is Controlled By 3 Servos;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display,Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored,Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure,Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 包装范围扩宽，适用多种产品规格；
  The Packaging Range Is Expanded To Adapt To A Variety Of Product Specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In Line With The Structure Of Human Engineering Mechanics,Can Be Convenient To Quickly Clean Up,Maintenance,Overhaul Of The Machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator,Effectively Improve Production Efficiency.

SZ-580
五伺服高速智能枕式包装机
5 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

高精高速 封切精美 | Higher Precision and Speed Exquisite Sealing



适用物料 APPLCAITION

适用于烘焙食品（月饼、面包、饼干等）、医疗器械、糖果、药品、日用品、五金零件、纸盒或托盘等各类固态有规则物体的包装。

It is suitable for baking food (moon cake, bread, biscuit, etc.), medical equipment, candy, medicine, daily necessities, hardware parts, paper box or tray and other solid and regular packing.

五伺服高速智能枕式包装机 SZ-580
SERVO HIGH SPEED INTELLIGENT PILLOW PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	90（三刀/Three jaws）	105（双刀/Double jaws）	132（双刀/Double jaws）
包装规格长 Package length	45–300 mm	60–400 mm	60–500 mm
包装规格宽 Package width	35–80 mm	35–130mm	35–160 mm
包装规格高 Package height	5–30 mm	5–40 mm	5–60 mm
包装速度 Packing speed	30–500 bags/min	30–350 bags/min	30 –350 bags/min
包装膜宽 Film size	90–400 mm	90–400 mm	90–400 mm
包装膜类型 Packaging film type	PP、PVC、EVA、PET、OPP/CPP、PVDC+PVC ETC		
电源类型 Type of power supply	220V 50HZ	220V 50HZ	220V 50HZ
总功率 General power	6.6 Kw	6.9 Kw	7.3 Kw
整机重量 Weight	450 Kg	450 Kg	450 Kg
机身尺寸（含尾架）Dimension	4200×970×1640 mm		

性能特点 PERFORMANCE CHARACTERISTICS

- 整机全系标配工业PC控制，动力驱动标配五个优质伺服系统；
  The whole machine is standard with industrial PC control, and the power drive is standard with five high-quality servo systems;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  7-inch touch screen display, easy to operate, clear working state;
- 可存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，不需人工设置；
  Automatically adjust the bag length, without manual setting;
- 精度更高，封切位置准确；
  Higher precision, sealing and cutting position is accurate;
- 停机位置，打印位置可任意设置；
  Stop position and print position can be set arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient and intuitive debugging, low after-sales maintenance cost;
- 包装范围扩宽，适应多种产品规格；
  The packaging range is expanded to adapt to a variety of product specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In line with the structure of human engineering mechanics, can be convenient to quickly clean up, maintenance, overhaul of the machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce the labor intensity of the operator, effectively improve production efficiency.

SZ-280
四伺服智能枕式包装机
4 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

大幅膜宽 操作简单 | Packaging Width Range Expanded Easy Operation

最高包装速度
MAX Production Capacity
100Bags/min



适用物料 APPLCAITION

适用物料：适用于大规格产品，如托盒水饺、云吞、汤圆等速冻产品，以及多个或单个散装包子、馒头等面点食品，大规格面包、汉堡等各类固态有规则物体的包装。

Application: medium and large size packaging of various solid and regular objects. For example: medium and large tray products, such as dumplings, wonton, dumplings, quick-frozen food, sea food; single or multiple bulk steamed buns, steamed buns, pancakes, croissants, hamburgers, bread and other solid foods.

四伺服智能枕式包装机 SZ-280
4 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-280
中心距 Center distance	150 / 192 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	20-80 mm / 70-110 mm
包装速度 Packing speed	25-100 bags/min
包装膜宽 Film size	200-600 mm
包装膜类型 Packaging film type	OPP、PVC、OPP/CPP、PT/PE、KOP/CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	4.8 Kw
整机重量 Weight	550 Kg
机身尺寸（含尾架）Dimension	4260×1130×1400 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由四个伺服控制；
  The whole machine is controlled by four servos;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulations, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-280X
四伺服智能枕式包装机
4 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

大幅膜宽 操作简单 | Packaging Width Range Expanded Easy Operation

最高包装速度
MAX Production Capacity
100Bags/min





适用物料 APPLCAITION

适用于烘焙类食品二次包装、蔬菜、多小包组合等大规格产品的包装。

Packing Of Single Or Multiple Irregular Baked FoodsSecondary packaging, Vegetables,Multi Packet Combination And Other Large-scale Products.

四伺服智能枕式包装机 SZ-280X
4 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ280X
中心距Center Distance	150 / 192 mm
包装规格长Package Length	120-600 mm
包装规格宽Package Width	70-200 mm
包装规格高Package Height	20-80 mm / 70-110 mm
包装速度Packing Speed	25-100 bags/min
包装膜宽Film Size	200-600 mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	4.7 Kw
整机重量Weight Of Machine	550 Kg
机身尺寸Dimension	4270×1190×1210 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由四个伺服控制；
  The Whole Machine Is Controlled By 4 Servos;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display,Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored,Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure,Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 包装范围扩宽，适用多种产品规格；
  The Packaging Range Is Expanded To Adapt To A Variety Of Product Specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In Line With The Structure Of Human Engineering Mechanics,Can Be Convenient To Quickly Clean Up,Maintenance,Overhaul Of The Machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator,Effectively Improve Production Efficiency.

SZ-280W
五伺服智能枕式包装机
5 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

大幅膜宽 往复式刀封 | Packaging Width Range Expanded Reciprocating cutter base

最高包装速度
MAX Production Capacity
60Bags/min



适用物料 APPLCAITION

适用物料:适用于烘焙类食品、面点、速冻食品、蔬菜、多小包组合等大规格产品的包装。

Packing Of Single Or Multiple Irregular Baked Foods, Pastries, Quick-frozen Products, Vegetables, Multi Packet Combination And Other Large-scale Products.

五伺服智能枕式包装机 SZ-280W
5 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ-280W
中心距Center Distance	120 / 160 mm
包装规格长Package Length	120-600 mm
包装规格宽Package Width	70-200 mm
包装规格高Package Height	5-80 mm / 60-110 mm
包装速度Packing Speed	25-60 bags/min
包装膜宽Film Size	200-600 mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	6.5 Kw
整机重量Weight Of Machine	1000 Kg
机身尺寸Dimension	4300 × 1100 × 1560 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由五个伺服控制；
  The Whole Machine Is Controlled By 5 Servos;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display, Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored, Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure, Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 包装范围扩宽，适用多种产品规格；
  The Packaging Range Is Expanded To Adapt To A Variety Of Product Specifications;
- 符合人体工程力学的结构布局，可方便迅速对机器进行卫生清理，保养，维护，检修；
  In Line With The Structure Of Human Engineering Mechanics, Can Be Convenient To Quickly Clean Up, Maintenance, Overhaul Of The Machine;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator, Effectively Improve Production Efficiency.

SZ-280XW
五伺服往复式智能枕式包装机
5 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 大幅膜宽 操作简单 | Down Firm Feeding Packaging Width Range Expanded Easy Operation

最高包装速度
MAX Production Capacity
60Bags/min



适用物料 APPLCAITION

适用物料：适用于大规格产品，汤圆等速冻产品，以及多个或单个散装包子、馒头等面点食品，大规格面包、汉堡等各类固态有规则物体的包装。

Application: medium and large size packaging of various solid and regular objects. dumplings, quick-frozen food, sea food; single or multiple bulk steamed buns, steamed buns, pancakes, croissants, hamburgers, bread and other solid foods.

五伺服往复式智能枕式包装机 SZ-280XW
5 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-280XW
中心距 Center distance	120 / 160 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	5-80 mm / 60-110 mm
包装速度 Packing speed	25-60 bags/min
包装膜宽 Film size	200-600 mm
包装膜类型 Packaging film type	0PP、PVC、OPP/CCP、PT/PE、KOP/CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	6.6 Kw
整机重量 Weight	775 Kg
机身尺寸（含尾架）Dimension	4330×1130×1410 mm

性能特点 PERFORMANCE CHARACTERISTICS

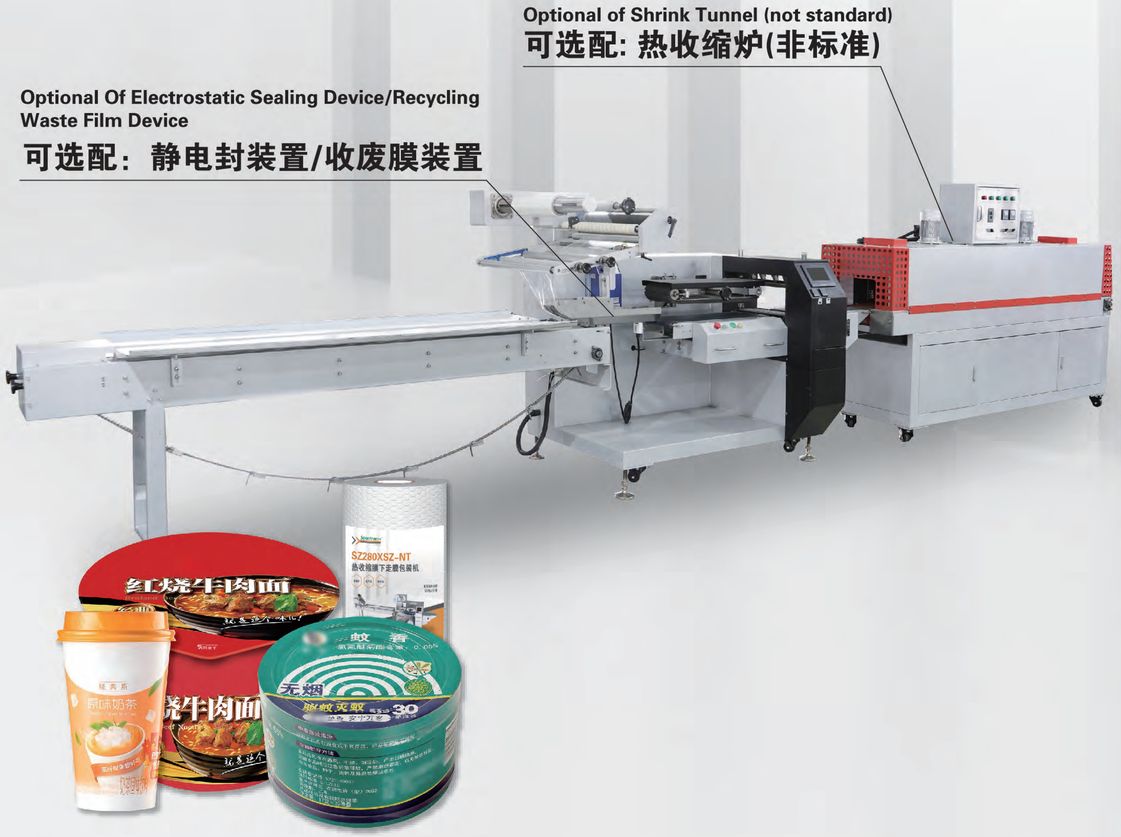
- 整机由五个伺服控制；
  The whole machine is controlled by five servos;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulations, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-280S
上走膜热收缩包装机
UP FILM HEAT SHRINK PACKAGING MACHINE

大幅膜宽 封切平整 应用广泛 | Packing Film Width Range Expanded Smooth Sealing Wide Range Of Application

Optional of Shrink Tunnel (not standard)
可选配: 热收缩炉(非标准)

Optional Of Electrostatic Sealing Device/Recycling Waste Film Device
可选配：静电封装置/收废膜装置



适用物料 APPLCAITION

适食品、药品、饮料成组包装、碗面、奶茶、蚊香、墙纸、图书、电气开关、保鲜膜、垃圾袋、各种文具、工业零件和日用化妆品贴体包装等。

It is suitable for food, pharmaceuticals, beverage multy packet combination, instant noodles, milk tea, mosquito coil, wall paper, books, electrical switches, Saran Wrap, plastic trash bag, varios of stationery, industrial parts, daily cosmetics compact packaging, etc.

上走膜热收缩包装机 SZ-280S
UP FILM HEAT SHRINK PACKAGING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-280S单刀 (静电封) single jaw (Electrostatic Sealing)	SZ280S单刀 (收废膜) single jaw (Recycling Waste Film)
中心距 Center distance	219 mm	219 mm
包装规格长 Package length	120-600 mm	120-600 mm
包装规格宽 Package width	70-200 mm	70-200 mm
包装规格高 Package height	50-130 mm	50-130 mm
包装速度 Packing speed	25-120 bags/min	25-120 bags/min
包装膜宽 Film size	200~ 600 mm	200-600 mm
包装膜类型 Packaging film type	POF、PET、PVC ETC	
电源类型 Type of power supply	220V 50HZ	220V 50HZ
总功率 General power	3.2 Kw	4.5 Kw
整机重量 Weight	590 Kg	590 Kg
机身尺寸（含尾架）Dimension	4700 x 1200 x 1480 mm	
伺服器数量 Servo quantity	4 (Standard)	5 (Optional)

性能特点 PERFORMANCE CHARACTERISTICS

- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低。
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-280XS
下走膜热收缩包装机
DOWN FILM HEAT SHRINK PACKAGING MACHINE

大幅膜宽 封切平整 应用广泛 | Packing Film Width Range Expanded Smooth Sealing Wide Range Of Application

Optional of Shrink Tunnel (not standard)
可选配: 热收缩炉(非标准)

Optional Of Electrostatic Sealing Device/Recycling Waste Film Device
可选配：静电封装置/收废膜装置



适用物料 APPLCAITION

适食品、药品、饮料成组包装、碗面、奶茶、蚊香、墙纸、图书、电气开关、保鲜膜、垃圾袋、各种文具、工业零件和日用化妆品贴体包装等。

It is suitable for food, pharmaceuticals, beverage multy packet combination, instant noodles, milk tea, mosquito coil, wall paper, books, electrical switches, Saran Wrap, plastic trash bag, varios of stationery, industrial parts, daily cosmetics compact packaging, etc.

下走膜热收缩包装机 SZ-280XS
DOWN FILM HEAT SHRINK PACKAGING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-280XS 单刀(静电封) single jaw (Electrostatic Sealing)	SZ-280XS 单刀(收废膜) single jaw (Recycling Waste Film)
中心距 Center distance	219 mm	219 mm
包装规格长 Package length	120~600 mm	120~600 mm
包装规格宽 Package width	70-200 mm	70-200 mm
包装规格高 Package height	50-130 mm	50-130 mm
包装速度 Packing speed	25-120 bags/min	25-120 bags/min
包装膜宽 Film size	200-600 mm	200-600 mm
包装膜类型 Packaging film type	POF、PET、PVC ETC	POF、PET、PVC ETC
电源类型 Type of power supply	220V 50HZ	220V 50HZ
总功率 General power	3.2 Kw(双温控/2 temperature control)	4.5 Kw(三温控/3 temperature control)
整机重量 Weight	590 Kg	590 Kg
机身尺寸（含尾架）Dimension	4700×1200×1200 mm	4700×1200×1420 mm
伺服器数量 Servo quantity	4 (Standard)	5 (Optional)

性能特点 PERFORMANCE CHARACTERISTICS

- 七寸触摸屏显示，操作简易，工作状态清晰明了；
  Seven-inch touch screen display, easy operation and clear working status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低。
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-601
八伺服智能枕式包装机
8 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

下走膜进料 包装范围更大 | Down Firm Feeding Wider packaging range

最高包装速度
MAX Production Capacity
100Bags/min

Optional of Material Conveyor (not standard)
可选配: 尾架 (非标准)



适用物料 APPLCAITION

适用于更大尺寸的不带托盒手抓饼、面饼等食品，以及各类不规则、松软物体的包装。

It is suitable for packaging larger size shredded cake, bread and other foods, as well as all kinds of irregular and soft objects.

八伺服智能枕式包装机 SZ-601
8 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-601
中心距 Center distance	150 / 192 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	20-80 mm / 70-100 mm
包装速度 Packing speed	25~100 bags/min
包装膜宽 Film size	600 mm (最大/maximum)
包装膜类型 Packaging film type	OPP、PVC、OPP/CPP、PT/PE、KOP/CPP镀铝膜(Aluminized film) ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	8.0 Kw
整机重量 Weight	1500 Kg
机身尺寸 Dimension	5130 × 1430 × 1480 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由八个伺服控制；
  The whole machine is controlled by eight servos;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large;
- 十寸触摸屏显示，操作简易，工作状态清晰明了；
  Ten-inch touch screen display, easy to operate, clear working state;;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulations, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低。
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-601W
九伺服往复式智能枕式包装机
9 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

大幅膜宽 操作简单 | Reciprocating cutter base Down Firm Feeding

最高包装速度
MAX Production Capacity
80Bags/min



适用物料 APPLCAITION

适用于大规格巧克力、面饼、多小包组合的沙琪玛、多小包组合的烘焙蛋糕等大规格产品的包装。

It is suitable for packaging large size products such as large size chocolate, pastry, multi-small package combination of saqima, multi-small package combination of baked cake and so on.

九伺服往复式智能枕式包装机 SZ-601W
9 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-601W
中心距 Center distance	120 / 160 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	5-80 mm / 60-120 mm
包装速度 Packing speed	20-80 bags/min
包装膜宽 Film size	600 mm（最大/maximum）
包装膜类型 Packaging film type	OPP、PVC、OPP/CPP、PT/PE、KOP/CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	9.0 Kw
整机重量 Weight	1270 Kg
机身尺寸 Dimension	5350×1230×1470 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由九个伺服控制；
  The machine is controlled by nine servos;
- 刀封为往复式结构，封口平整美观；
  the cutter seal for reciprocating structure, sealing smooth and beautiful;
- 十寸触摸屏显示，操作简易，工作状态清晰明了；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低。
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-602
七伺服智能枕式包装机
7 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

包装范围更大 操作简单 | Wider packaging range Easy Operation

最高包装速度
MAX Production Capacity
100Bags/min



适用物料 APPLCAITION

适用于大部分带托盒水饺、云吞、包子、汤圆等速冻食品，以及多个或单个散装包子、馒头、汉堡、面包、蛋糕、纸盒等各类固态有规则物体的包装。

It is suitable for packing most frozen food such as dumpling, wonton, steamed stuffed bun, dumpling and so on, as well as multiple or single bulk steamed stuffed bun, steamed bun, hamburger, bread, cake, paper box and other solid regular objects.

七伺服智能枕式包装机 SZ-602
7 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-602
中心距 Center distance	150 / 192 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	20-80 mm / 70-110 mm
包装速度 Packing speed	25~100 bags/min
包装膜宽 Film size	600 mm（最大/maximum）
包装膜类型 Packaging film type	OPP、PVC、PE、OPP/CPP、PT/PE、KOP/CPP镀铝膜（Aluminized film）ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	7.6 Kw
整机重量 Weight	1500 Kg
机身尺寸（含尾架）Dimension	4500×1180×1590 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由七个伺服控制；
  The whole machine is controlled by seven servos;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 十寸触摸屏显示，操作简易，工作状态清晰明了；
  Ten-inch touch screen display, easy to operate, clear working state;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulations, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient debugging and intuitive, low after-sales maintenance cost.

SZ-602W
八伺服往复式智能枕式包装机
8 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

高精高速 包装范围更大 | Higher Precision and Speed Wider packaging range



适用物料 APPLCAITION

适用于大部分带托盒水饺、云吞、包子、汤圆等速冻食品，以及多个或单个散装包子、馒头、汉堡、面包、蛋糕、纸盒等各类固态有规则物体的包装。

It is suitable for packing most frozen food such as dumpling, wonton, steamed stuffed bun, dumpling and so on, as well as multiple or single bulk steamed stuffed bun, steamed bun, hamburger, bread, cake, paper box and other solid regular objects.

八伺服往复式智能枕式包装机 SZ-602W
8 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-602W
中心距 Center distance	120 / 160 mm
包装规格长 Package length	120-600 mm
包装规格宽 Package width	70-200 mm
包装规格高 Package height	5-80 mm / 60-120 mm（最大/maximum）
包装速度 Packing speed	20~80 bags/min
包装膜宽 Film size	600 mm
包装膜类型 Packaging film type	OPP、PVC、OPPCPP、PT/PE、KOP/CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	8.2 Kw
整机重量 Weight	1000 Kg
机身尺寸（含尾架）Dimension	4500×1070×1590 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由八个伺服控制；
  The whole machine is controlled by eight servos;
- 刀封为往复式结构，封口平整美观；
  The cutter seal for reciprocating structure, sealing smooth and beautiful;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 十寸触摸屏显示，操作简易，工作状态清晰明了；
  Ten inch touch screen display, easy to operate, clear working state;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  Stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple mechanical structure, convenient and intuitive debugging, low after-sales maintenance cost.

SZ-750W
五伺服智能枕式包装机
5 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

往复式刀封 上走膜进料 包装范围超大 | Reciprocating cutter base Up Firm Feeding Packing Film Width Range Expanded



适用物料 APPLCAITION

适用物料:适用于烘焙类食品、面点、速冻食品、蔬菜、多小包组合等大规格产品的包装。

Packing Of Single Or Multiple Irregular Baked Foods, Pastries, Quick-frozen Products, Vegetables, Multi Packet Combination And Other Large-scale Products.

五伺服智能枕式包装机 SZ-750W
5 SERVO HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号Model	SZ-750W
中心距Center Distance	120 / 160 mm
包装规格长Package Length	120-600 mm
包装规格宽Package Width	150-330 mm
包装规格高Package Height	5-80 mm / 60-12 0mm
包装速度Packing Speed	25-60 bags/min
包装膜宽Film Size	300-750 mm
包装膜类型Packaging Film Type	PP、CPP、PVC、PS、EVA、PET、PVDC+PVC、OPP/CPP ETC
电源类型Type of Power Supply	220V 50Hz
总功率General Power	6.5 Kw
整机重量Weight Of Machine	1500 Kg
机身尺寸Dimension	4300 × 1250 × 1560 mm

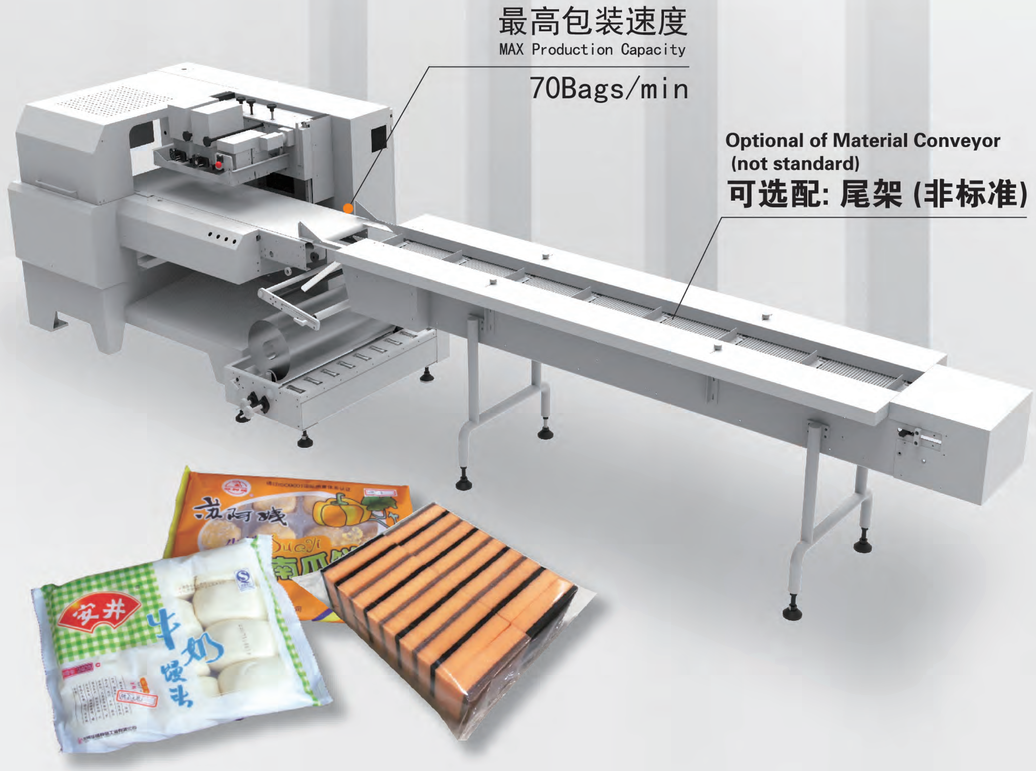
性能特点 PERFORMANCE CHARACTERISTICS

- 整机由五个伺服控制；
  The Whole Machine Is Controlled By 5 Servos;
- 上走膜进料，往复式刀封机构
  Up Firm Feeding, Reciprocating Knife Sealing Mechanism;
- 7寸触摸屏显示，操作简易，工作状态清晰明了；
  7-Inch Touch Screen Display, Easy Operation And Clear Working Status;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  A Variety Of Product Parameters And Formulas Can Be Stored, Which Can Be Downloaded And Used Without Repeated Settings;
- 自动调整袋长，不需人工设置；
  Automatic Adjustment Of Bag Length Without Manual Setting;
- 精度更高，封切位置更准确；
  Higher Precision And Accurate Sealing And Cutting Position;
- 停机位置，打印位置可任意设置；
  Stop Position And Print Position Can Be Set Arbitrarily;
- 机械结构简单，调试方便直观，售后维护成本低；
  Simple Mechanical Structure, Convenient And Intuitive Debugging And Low After-sales Maintenance Cost;
- 降低操作者的劳动强度，有效提高生产效率。
  Reduce The Labor Intensity Of The Operator, Effectively Improve Production Efficiency.

SZ-801W
七伺服往复式大袋包装机

7 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

往复式刀封 下走膜进料 包装范围超大 | Reciprocating cutter base Down Firm Feeding Wider packaging range



适用物料 APPLCAITION

适用于大规格巧克力、面饼、多小包组合的沙琪玛、多小包组合的烘焙蛋糕等大规格产品的包装。

It is suitable for the packaging of large size products such as large size chocolate, pastry, multi-small package combination of saqima, multi-small package combination of baked cake and so on.

七伺服往复式大袋包装机 SZ-801W

7 SERVO RECIPROCATING HORIZONTAL FLOW WRAP PACKING MACHINE

技术参数 TECHNICAL PARAMETERS

型号 Model	SZ-801W
中心距 Center distance	120 / 160 mm
包装规格长 Package length	150-600 mm
包装规格宽 Package width	70-350 mm
包装规格高 Package height	5-80 mm / 60-130 mm
包装速度 Packing speed	20-70 bags/min
包装膜宽 Film size	900 mm (最大/maximum)
包装膜类型 Packaging film type	OPP、PVC、OPP/CPP、PT/PE、KOP/CPP ETC
电源类型 Type of power supply	220V 50HZ
总功率 General power	7.5 Kw
整机重量 Weight	1500 Kg
机身尺寸 (含尾架) Dimension	5810×1400×1610 mm

性能特点 PERFORMANCE CHARACTERISTICS

- 整机由七个伺服控制；
  The whole machine is controlled by seven servos;
- 刀封为往复式结构，封口平整美观；
  The cutter seal for reciprocating structure, sealing smooth and beautiful;
- 整机包装范围超大，适用包装各类大规格、大尺寸产品；
  The machine packaging range is large, suitable for packaging all kinds of large specifications, large size products;
- 十寸触摸屏显示，操作简易，工作状态清晰明了；
  Ten inch touch screen display, easy to operate, clear working;
- 可以存储多种产品参数和配方，不需重复设置，下载即可使用；
  Can store a variety of product parameters and formulas, do not need to set repeatedly, download can be used;
- 自动调整袋长，无需人工设置；
  Automatically adjust the bag length without manual setting;
- 整机更高精度，封切位置准确无误；
  The machine has higher precision, sealing and cutting position is accurate;
- 停机位置、打码位置可任意在触摸屏内设置，点击即可，方便快捷；
  stop position, coding position can be set in the touch screen, click, convenient and fast;
- 机械结构简单，调试方便直观，售后维护成本低。
  Simple mechanical structure, convenient and intuitive debugging, low after-sales maintenance cost.

SP-WS0810机器人智能分拣工作站

SP-WS0810 Robotic intelligent sorting System



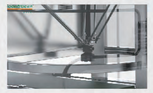
该工作站采用800mm工作空间蜘蛛手机器人，圆形三足机架，配合输送带及枕式包装机，布局紧凑，占地空间小，能代替1-2名人工实现智能高效的分拣放料。适用于各类食品、医药、日化、五金、电器等产品的一次包装，是包装机的好搭档，可以把工人从粗糙的流水线解放出来，为工厂节约成本，提升效率。

The workstation adopts 800mm working space gripper robot, Circular three-legged frame, with conveyor belt and pillow packaging machine, compact layout, small footprint, Can replace 1-2 manual workers to realize intelligent and efficient sorting and discharging. It is suitable for primary packaging of all kinds of food, medicine, daily cosmetics, hardware, electrical appliances and other products. It is a good partner of packaging machines. It can liberate workers from rough assembly lines, save costs for factories and improve efficiency.

系统技术参数 System technical parameters

型号 Model	SP-WS0810机器人智能分拣工作站 SP-WS0810 Robot intelligent sorting workstation
抓放速度 gripper and discharge speed	80-160 片（slice）/min
适用产品重量 Applicable product weight	5-50 g/片（slice）
整机重量 System weight	600 Kg
外形尺寸 Full set machine size	L 4400 x W 1550 x H 2250 mm

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



分拣单元
Sorting unit



视觉单元
Visual unit

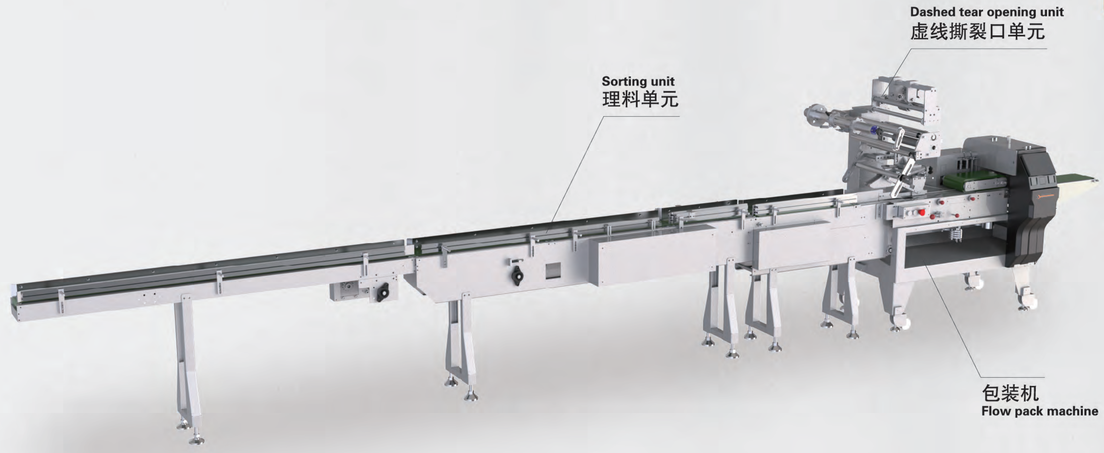


放料单元
Discharge Unit



SZ180R纸巾自动理料包装线

SZ180R paper towel automatic material packaging line



棉柔巾理料包装系统主要由输送单元、理料定位单元、进料尾架、包装机组成。
系统通过整理输送单元，对物料进行柔性分流、整理排队，输送至伺服理料尾架单元将产品有序、顺畅、无损伤地送入包装机完成包装。

Cotton soft towel sorting and packing system mainly composed of conveying unit, sorting and positioning unit, feeding conveyor, and packaging machine.
The system flexibly diverts the materials through the sorting and conveying unit, arranges them in line, and transports them to the server sorting conveyor unit to send the products into the packaging machine in an orderly, smooth, and non-damaging manner to complete the packaging.

系统技术参数 System technical parameters

型号 Model	SZ180R纸巾自动理料包装线 SZ180R paper towel automatic material packaging line
包装速度 Packing speed	35-150 bags/min × 3
成袋尺寸 Full set machine size	长100-350；宽46-160；高10-50 mm
整机重量 Power	420 Kg
外形尺寸 Power type	L 6720 x W 920 x H 1400 mm

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



虚线撕裂口单元
Dashed tear opening unit



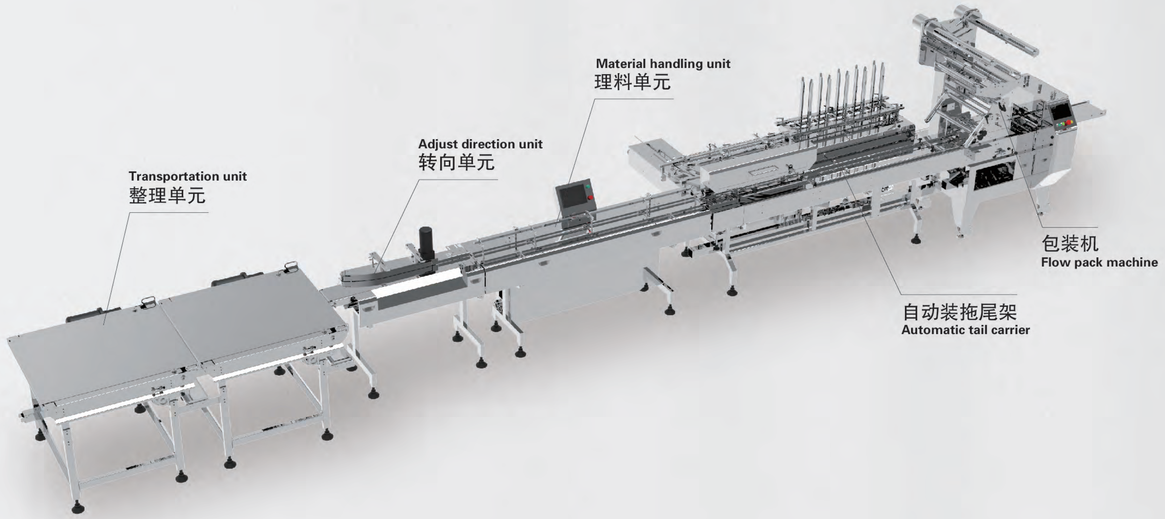
理料单元
Sorting unit



加长输送单元
Extended conveyor unit



自动装托理料包装系统（月饼、榴莲饼）
Automatic packing system (moon cake, durian cake)



自动装托理料包装系统由整理输送单元，转向单元、理料尾架单元、包装机，标识系统组成。
系统通过在整理单元，对物料进行柔性整理，排序；自动分拖装置将产品的托盒进行单个排料配合伺服理料单元将产品有序、顺畅、无损伤地送入托盒内，配合投包机连带脱氧剂一起进入包装机现实全自动包装。

The automatic material handling and packaging system is composed of sorting and conveying unit, steering unit, material handling tailstock unit, packaging machine and identification system.
The system arranges and sorts materials flexibly in the sorting unit; The automatic separating and dragging devicedischarges the product tray individually, cooperates with the servo material handling unit to send the product into the tray orderly, smoothly and undamaged, and cooperates with the packaging machine to enter the packaging machine together with deoxidizer to realize full-automatic packaging.

系统技术参数 System technical parameters

型号 Model	自动装托理料包装系统一拖一 Automatic material handling packaging system one by one
包装速度 Packing speed	35–150 bags/min
占地尺寸 Full set machine size	9000 × 1800 × 800 mm
电器总功率 Power	4.5 Kw
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



输送单元
Transportation unit



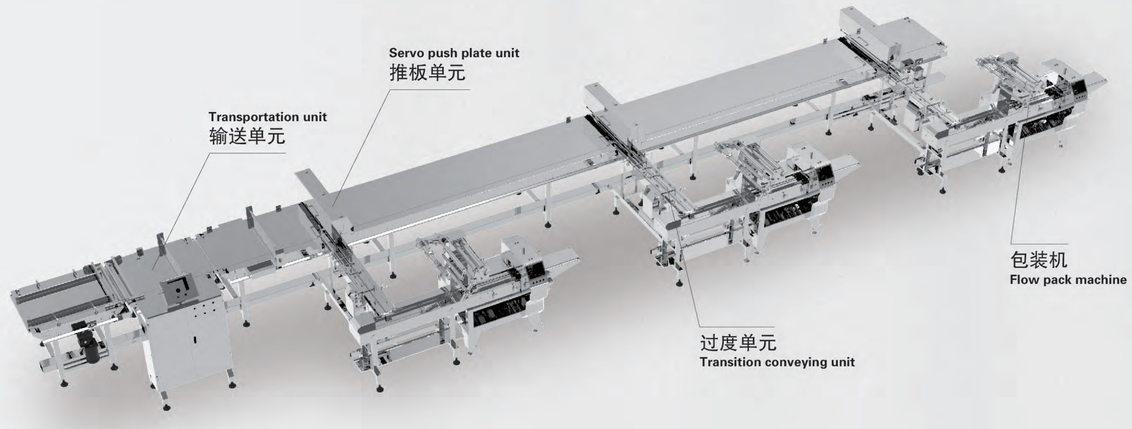
理料单元
Material handling unit



自动装托单元
Automatic tray unit



威化类理料包装系统（单片、多片）
Waffle cookies packing system (single chip, multi chip)



自威化类理料包装系统主要由整理输送单元，伺服推板单元，90度尾架单元，包装机，标识系统组成。
系统主要连接前端生产线，通过整理输送单元将产品分成一排一排，拉开距离，伺服推板通过电眼自动检测到产品，柔性将产品推到90度尾架单元，进入包装机实现全自动包装。

Automatic Waffle packaging system is mainly composed of sorting and conveying unit, servo push plate unit, 90 degree tail- stock unit, packaging machine and identification system.
The system is mainly connected to the front-end production line. The products are divided into rows by sorting and conveying units, and the distance is opened. The servo push plate automatically detects the products through the electric eye, flexibly pushes the products to the 90 degree tail-stock unit, and enters the packaging machine to realize full-automatic packaging.

系统技术参数 System technical parameters

型号 Model	威化类理料包装系统一拖三 One for three packaging system of Wafer cookies and other bakery product
包装速度 Packing speed	35–300 bags/min × 3
占地尺寸 Full set machine size	13000 × 2500 × 1600 mm
电器总功率 Power	4 Kw × 3
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



推板单元
Servo push plate unit



输送单元
Transportation unit

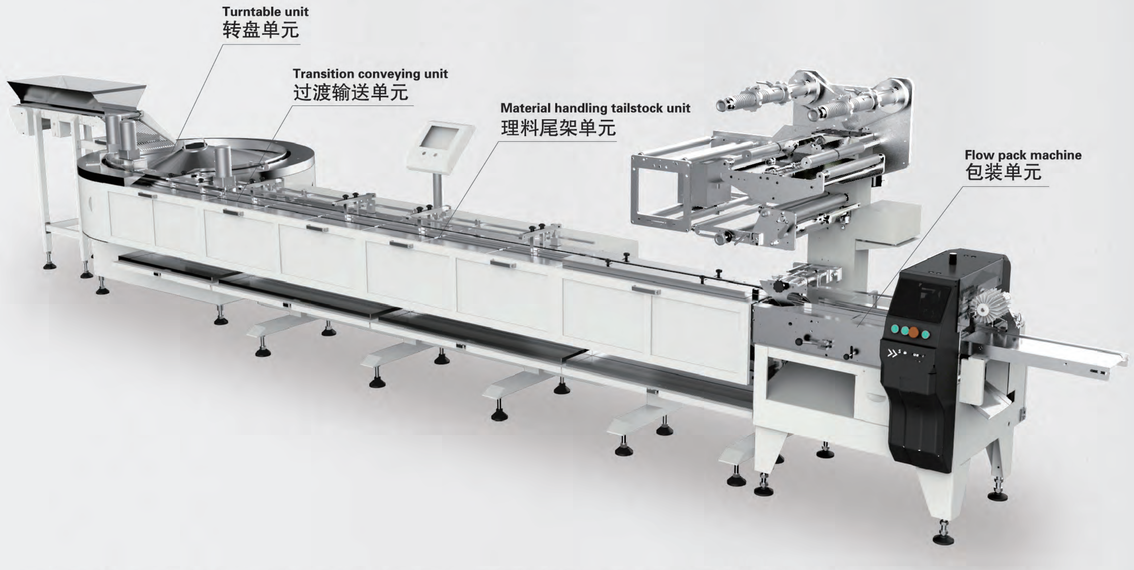


过渡输送单元
Transition conveying unit



米果类理料包装系统

Regular rice fruit packing system



自动装托理料包装系统由整理输送单元，转向单元、理料尾架单元、包装机，标识系统组成。
系统通过在整理单元，对物料进行柔性整理，排序；自动分拖装置将产品的托盒进行单个排料配合伺服理料单元将产品有序、顺畅、无损伤地送入托盒内，配合投包机连带脱氧剂一起进入包装机现实全自动包装。

The rice fruit sorting and packaging system is mainly composed of automatic feeding unit, rotary table unit, multi-level sorting unit, stacking mechanism, packaging machine and identification system.
The system mainly aims at the disorderly incoming materials of piles of products, controls the relatively uniform incoming materials through the automatic feeding unit, arranges the products into a single row of products through the turntable unit to the servo material handling tailstock unit, and enters the packaging machine through multi-level material handling to complete the packaging. The stacking mechanism can realize the upper and lower packaging, such as snow rice cake and fairy shellfish.

系统技术参数 System technical parameters

型号 Model	米果理料包装系统一拖一 Rice fruit packing system one by one
包装速度 Packing speed	35–3000 bags/min
占地尺寸 Full set machine size	6000 × 1500 × 1600 mm
电器总功率 Power	5.5 Kw
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



转盘理料单元
Turntable unit



过渡输送单元
Transition conveying unit

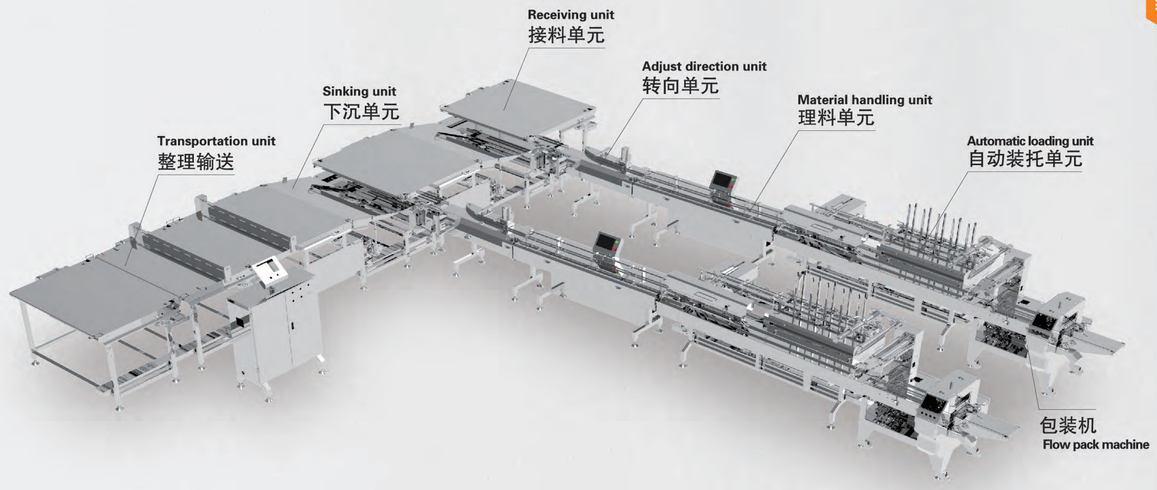


理料定位单元
Material handling tailstock unit



糕点类理料包装系统（装托，不装托二合一）

Pastry packing system(two in one with and without support)



糕点理料包装系统由整理输送单元，下沉单元、接料单元、转向单元、理料尾单元、开托单元、装托单元、包装机、标识系统组成。
系统主要针对此类产品松软特性，实现产品装托盒以及不装托盒二合一理料包装；通过多段整理单元上的多段变速，将产横向间距加大，挡齐单元将物料进入接料单元前整齐排料，下沉单元通过上下移动将产品送入接料单元；自动分拖装置将产品的托盒进行单个排料配合伺服理料单元将产品有序、顺畅、无损伤地送入托盒内，配合投包机连带脱氧剂一起进入包装机现实全自动包装；也可以直接配合伺服理料单元将产品有序、顺畅、无损伤地送入包装机完成包装。

The pastry trimming and packaging system is composed of sorting and conveying unit, sinking unit, receiving unit, steering unit, trimming tail unit, opening support unit, loading support unit, packaging machine and presentation system.The system mainly aims at the soft characteristics of such products to realize the two-in-one material packaging of products with and without supporting boxes; Through the multi-stage speed change on the multi-stage sorting unit, the horizontal spacing of the products is increased, the blocking unit discharges the materials neatly before entering the receiving unit, and the sinking unit sends the products to the receiving unit by moving up and down; The automatic sub tray device discharges the product tray individually, cooperates with the servo material handling unit to send the product into the tray orderly, smoothly and undamaged, and cooperates with the packaging machine to enter the packaging machine together with deoxidizer to realize full-automatic packaging; It can also directly cooperate with the servo material handling unit to send the products to the packaging machine in an orderly, smooth and lossless way to complete the packaging.

系统技术参数 System technical parameters

型号 Model	糕点类理料包装系统一拖二 One for two packaging system of cake bread and other bakery product.
包装速度 Packing speed	35–150 bags/min × 2
占地尺寸 Full set machine size	9000 × 6500 × 1000 mm
电器总功率 Power	4.5 Kw × 2
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



输送单元
Transportation unit



抽拉式接料单元
Pull type material receiving unit

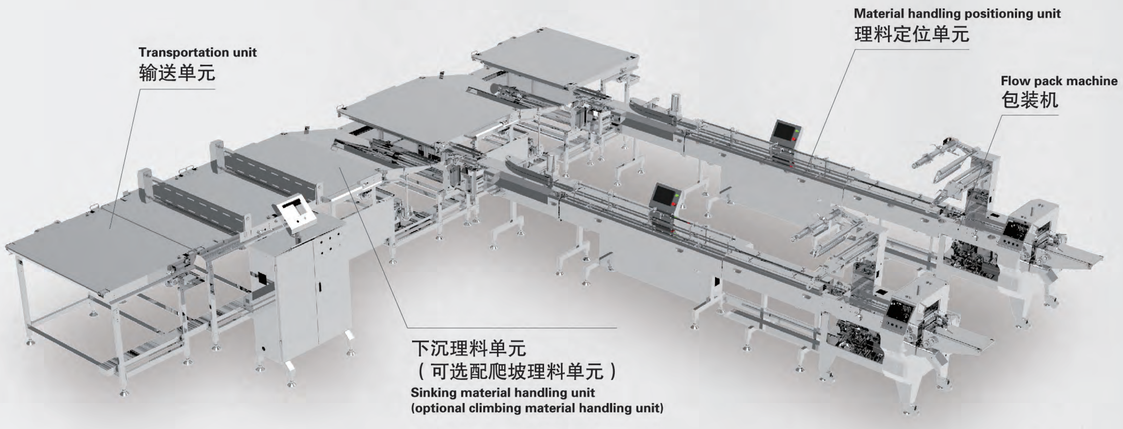


自动装托单元
Automatic loading unit



瑞士卷、沙琪玛类理料包装系统

Swiss roll, sticky cake packing system



瑞士卷、沙琪玛类理料包装系统由整理输送单元，下沉单元、接料单元、转向单元、理料尾架单元、包装机，标识系统组成。系统主要针对沙琪玛粘性强的特性，通过在整理单元上的分离，将产品分离成排，下沉单元通过上下移动将产品送入接料单元，再由特制双皮带转向单元，分离机构将产品转向分开单个产品，通过伺服理料尾架单元将产品有序、顺畅、无损伤地进入包装机完成包装。本系统由于产品粘性，全套系统均做防粘防糖浆处理。

The packaging system of Swiss Roll and ShaQima marble is composed of finishing and conveying unit, sinking unit, receiving unit, trimming tailstock unit, packaging machine and identification system.
Aiming at the strong viscosity of ShaQima, the system separates the products into rows through the separation on the finishing unit, the sinking unit sends the products to the receiving unit through up and down movement, and then the products are turned to separate a single product by a special double belt steering unit and separation mechanism. The products are orderly, smoothly and undamaged into the packaging machine through the servo material handling tailstock unit to complete the packaging, Due to the product viscosity of the system, the whole system is treated with anti sticking and anti syrup.

系统技术参数 System technical parameters

型号 Model	瑞士卷、沙琪玛理料包装系统一拖三 One for three packaging system of cake roll other bakery product.
包装速度 Packing speed	35–160 bags/min × 3
占地尺寸 Full set machine size	8500 × 1400 × 1000 mm
电器总功率 Power	4.5 Kw × 3
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



输送单元
Transportation unit



下沉理料单元
Sinking material handling unit
(optional climbing material handling unit)

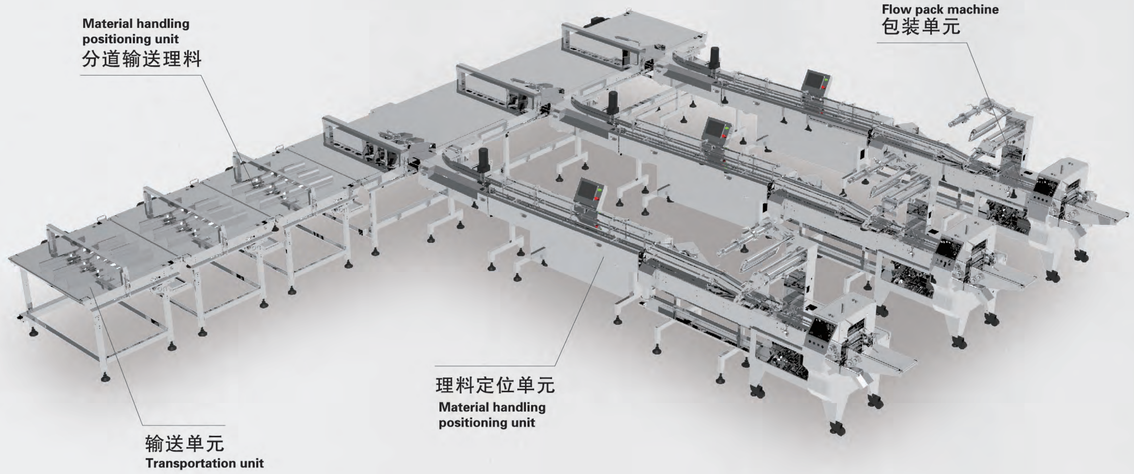


理料定位单元
Material handling positioning unit



蛋糕、面包类理料包装系统（可投脱氧剂）

Cake and bread dressing packaging system (deoxidizer can be added)



蛋糕、面包类理料包装系统主要由整理输送单元，挡料单元，转向单元，包装机，标识系统组成。系统通过整理输送单元，对物料进行柔性分流、整理排队:挡料单元将产品分配到预设定的各道接料单元，通过同服理料尾架单元将产品有序、顺畅、无损伤地进入包装机完成包装，面包类产品可通过翻转单元完成翻面。

The cake and bread trimming and packaging system is mainly composed of finishing and conveying unit, material retaining unit, steering unit, packaging machine and identification system.
The system flexibly shunts, arranges and queues the materials through the sorting and conveying unit; The material retaining unit distributes the products to the preset material receiving units, and the products are orderly, smoothly and undamaged into the packaging machine through the servo material handling tailstock unit to complete the packaging. The bread products can be turned over through the turning unit.

系统技术参数 System technical parameters

型号 Model	蛋糕、面包类理料包装系统一拖三 One for three packaging system of Wafer cookies and other bakery product
包装速度 Packing speed	35–150 bags/min × 3
占地尺寸 Full set machine size	6500 × 6000 × 1600 mm
电器总功率 Power	5 Kw × 3
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



1.2米Y型尾架
1.2m y-tailstock



分道输送理料单元
Shunting conveying material handling unit



理料定位单元
Material handling positioning unit



双通道饼干理料包装系统
Double channel biscuit packing system



双通道饼干理料包装系统由整理输送单元、接料单元、转向单元、理料尾架单元、包装机，标识系统组成。
系统主要针对饼干高速叠层的需要，通过在转盘或输送上的整理，将产品分离成排，再由过渡输送，通过伺服理料，合并尾架单元将产品有序、顺畅、无损伤地进入包装机完成叠层包装，实现高速、稳定生产。

The dual channel biscuit sorting and packaging system is mainly composed of sorting and conveying unit, receiving unit, steering unit, packaging machine and identification system.
The system mainly aims at the needs of high-speed lamination of biscuits. The products are separated into rows through sorting on the turntable or conveying, and then transported by transition. Through servo material management and merging the tailstock unit, the products will enter the packaging machine orderly, smoothly and undamaged to complete laminated packaging, so as to realize high-speed and stable production.

系统技术参数 System technical parameters

型号 Model	双通道饼干理料包装 Double channel biscuit packing system
包装速度 Packing speed	35–400 bags/min
占地尺寸 Full set machine size	9900 × 1900 × 800 mm
电器总功率 Power	5 Kw
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



转盘理料单元
Turntable arranging unit



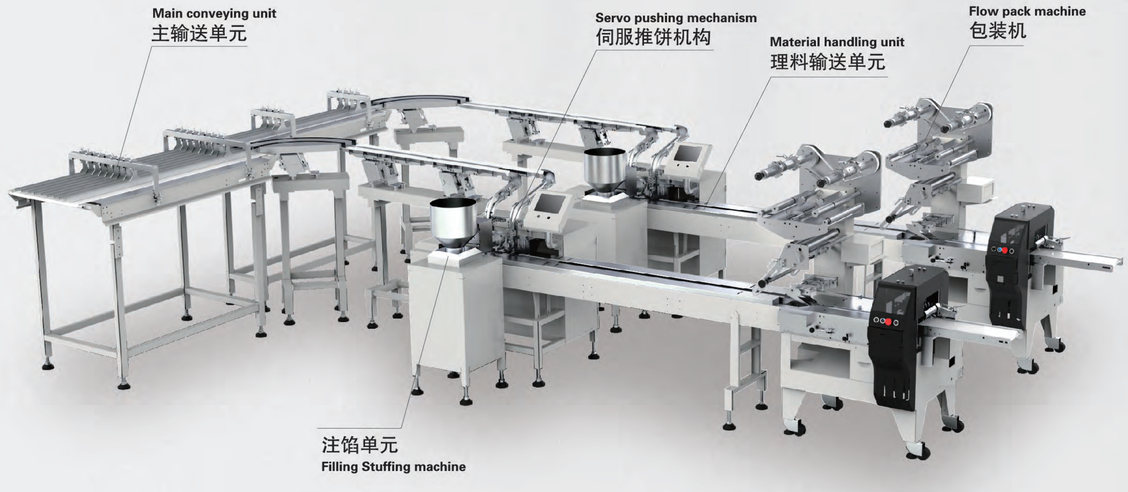
合并单元
Merge unit



理料双通道单元
Material handling dual channel unit



饼干理料包装系统（夹心）
Biscuit packing system (sandwich)



饼干理料包装系统主要由主线输送单元、落饼器、震动（皮带）输送单元、伺服推饼单元、包装机、标识系统组成。
系统通过连接饼干生产线冷却部分，自动整理产品进入落饼器，再经过伺服推饼机构将产品有序、顺畅、无损伤地送入包装机进行完成包装，实现多品种饼干规格、多片数包装，可根据需要搭配饼干夹心机。

The biscuit sorting and packaging system is mainly composed of main line conveying unit, cake dropping device, vibration (belt) conveying unit, servo cake pushing unit, packaging machine and identification system.
By connecting the cooling part of the biscuit production line, the system automatically arranges the products into the cake dropping device, and then sends the products to the packaging machine orderly, smoothly and undamaged through the servo cake pushing mechanism to complete the packaging, so as to realize the packaging of multiple varieties of biscuits and multiple pieces, which can be matched with the biscuit sandwich machine as needed.

系统技术参数 System technical parameters

型号 Model	饼干理料包装系统（夹心） Biscuit packing system(sandwich)
包装速度 Packing speed	30–500 bags/min × 2
占地尺寸 Full set machine size	9500 × 4500 × 1300 mm
电器总功率 Power	2.5 Kw × 2
电源类型 Power type	220V 50HZ

附：具体参数视客户现场情况而定
Attachment: the specific parameters depend on the customer's site conditions



主输送单元
Main conveying unit



伺服推饼机构
Servo pushing mechanism



理料单元
Material handling unit

